



## TECHNICAL DATA SHEET

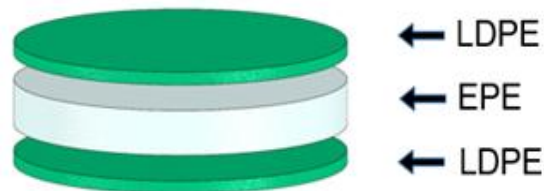
### LDPE/EPE/LDPE LINERS

Date: 14.11.2025

Page: 1/2

**Liners** are made from closed cell polyethylene foam coated with LDPE film on both sides. EPE foam is produce in process of extrusion. EPE/LDPE foam liners have better barrier properties than standard ones.

**Application:** For sealing closures used on bottles or jars containing carbonated and non-carbonated beverages, non-alcoholic beverages (including mineral waters and juices), oils, face creams, and alcoholic beverages with an alcohol content of up to 95%, including wine.



Available diameters:

Od 14,55 mm do 40,60 mm with tolerance  $\pm 0,15$  mm

Od 42,00 mm do 57,37 mm with tolerance  $\pm 0,25$  mm

Other diameters are available upon request.

- Density: **250 – 500 kg/m<sup>3</sup>**
- Thickness: **1,5 – 3,0 mm**
- Flatness: **max. 10%**
- Thickness of the LDPE film: **60  $\mu$ m**
- Thickness of the EPE core depends from the Customer's need.
- Density and thickness with tolerance:  $\pm 10$  %.
- Maximum pressure for LDPE liners: **2,5-3 bar**



## TECHNICAL DATA SHEET

### LDPE/EPE/LDPE LINERS

Date: 14.11.2025

Page: 2/2

#### Permeability of LDPE/EPE/LDPE layer:

- Oxygen transmission rate: (values 209,326 ÷ 216,139) [cm<sup>3</sup>/m<sup>2</sup> . 24h] 23°C/50% RH
- Water vapor permeability: 1,34±0,20 [g/m<sup>2</sup> . 24h]

The LDPE layer is a barrier against gases (oxygen, carbon dioxide), aromas, odors, fuel vapors, chemical products, MOSH/MOAH and organic solvents.

#### Packing:

Liners are packed loose in carton with polyethylene bag.

#### Storage and Handling:

Liners should be stored at temperatures in the range **15°C – 35°C**.

If stored at lower temperatures the material should wait before processing for about **24 hours** until it reaches room temperature (**15°C – 25°C**).

**Period of the usefulness** is 2 years after production date.

**Do not stack pallets one on another**– it may cause in deformation of boxes and liners inside of them.

#### Attention:

GI ensures the quality of every batch through an Integrated Quality System certified in accordance with the **ISO 22000:2005** and **ISO 9001:2015** standards.

If there are no negative back information, after **90 days from the delivery date**, the batch is considered **accepted by the Customer**.

The customer is responsible for inspecting whether our product is suitable for the Customer's particular purpose.

The GI company isn't bearing responsibility for using in discord with the specification, storing, conditions and manners of the treatment with our products at the user.

Description of our products in this **TDS** is based on our knowledge and information from current examinations and it is reliable as of the date of publication.